
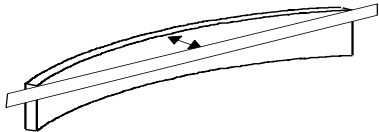
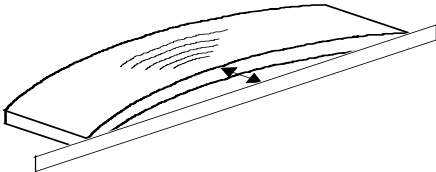
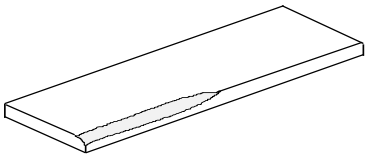
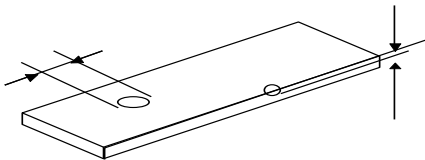
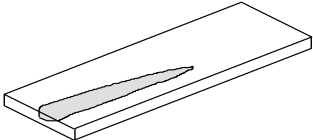
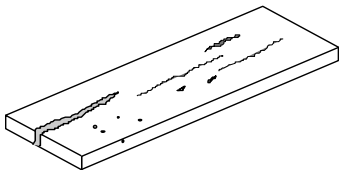


Date: 11.06.2020	B
Main profiles	Interior cladding, exterior cladding, flooring, decking, four-sides planed timber
Slash (spike, splay) knots	No restrictions.
Sound (incl. black) knots	No restrictions.
Unsound rotten knots	When the knot stays in, permitted without restrictions.
Bark-ringed knots	When the knot stays in, permitted without restrictions.
Loose knots or knotholes	With diameter not over 20 mm, density max. after every 2 meter's.
Max. permitted knots per meter	No restrictions.
Checks	Permitted in max. 50% of the length not wider than 0.5 mm. Through the board fissure not permitted.
End splits	Max. permitted length is 2x of the board width, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Permitted on the hidden and unused side of the profile provided installation of the board is not restricted.
Resin pockets	No restrictions.
Bark pocket, scar	No restrictions.
Compression wood	No restrictions.
Fungus infection (mould, blue stain, rot)	Mould is not permitted. Blue stain or dote permitted in max. 25% of the volume.
Insect damage	Not permitted.
Moisture content	16 ± 2 %
Surface quality	Max. permitted length of hit & miss surface on the visible sides is 2x of the board width. Hit & miss surface on the edges of the visible sides permitted in max. 10% of the volume, till 10% of the board width on the worst side.
Tolerance	Length: ± 10 mm, end matched boards ± 50 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	All the conditions are valid unless agreed otherwise. Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Permitted on the hidden and unused side of the profile provided installation of the board is not restricted.</p>
<p>Knots</p> 	<p>For details on cross-sections see page 1.</p>
<p>Discolouration (rot, fungus, blue stain)</p> 	<p>Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 25% of the volume.</p>
<p>Checks and end splits</p> 	<p>Checks permitted in max. 50% of the length not wider than 0.5 mm. Through the board fissure not permitted. Max. permitted length of end shakes is 2x of the board width, also through shakes.</p>