
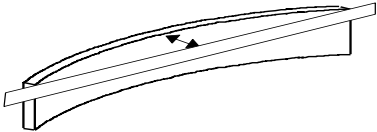
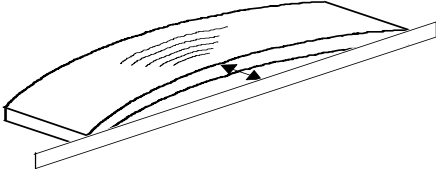
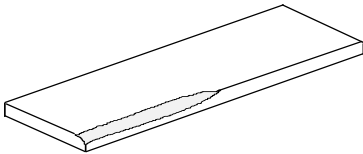
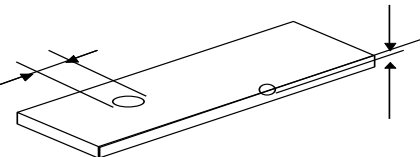
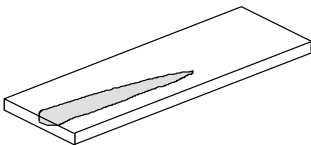
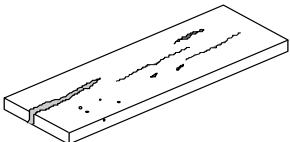


Date: 11.06.2020	AB
Main profiles	Decking
Slash (spike, splay) knots	No restrictions.
Sound (incl. black) knots	No restrictions.
Unsound rotten knots	Not permitted on the visible side.
Bark-ringed knots	Closed knot permitted, max. size 1/3 of the board width. Valid per linear meter.
Loose knots or knotholes	Considered as a defect but may occur max. on 10% of the volume, single knotholes with the max. size 10% of the width.
Knot size	Max. with 1/2 of the board width.
Max. permitted knots per meter	No restrictions.
Checks	Permitted in max. 35% of the length, with the max. width not over 0,5 mm. Through fissures are not permitted.
End splits	Max. permitted length 1/2 of the board width, max. 30% of the volume, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Wane permitted in max. 5% of the volume, max. 10% of the board length. Mechanical damages are not permitted.
Resin pockets	Max. length: 50 mm, max. total per board 200 mm, max. width not over 2 mm. Less than 10 mm not considered.
Bark pocket, scar	Max. length is the board width. Or the total length sum 250 mm.
Compression wood	Compression wood max. 20% of the volume.
Fungus infection (mould, blue stain, rot)	Mould is not permitted. Light blue stain or dote max. 10% of the volume on one wide surface and on the edge permitted.
Insect damage	Not permitted.
Moisture content	16 ± 2 %
Surface quality	Max. permitted length of hit & miss surface on visible side is the board width.
Tolerance	Length: ± 10 mm, end matched boards ± 50 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	All the conditions are valid unless agreed otherwise. Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Wane permitted in max. 5% of the volume, max. 10% of the board length. Mechanical damages are not permitted.</p>
<p>Knots</p> 	<p>See the previous page.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Fungus is not permitted. Light blue stain or discoloration (dote) max. 10% of the volume on one wide surface and on the edge permitted.</p>
<p>Checks and end shakes</p> 	<p>Checks permitted in max. 35% of the length, with the max. width not over 0.5 mm. Through fissures are not permitted. Max. permitted length of the end shakes $\frac{1}{2}$ of the board width, max. 30% of the volume, also through shakes.</p>