
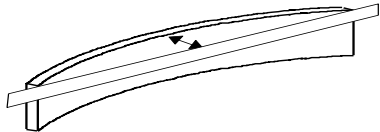
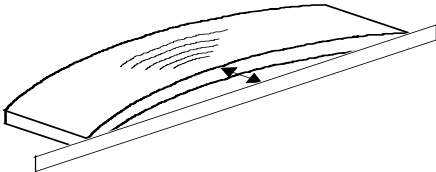
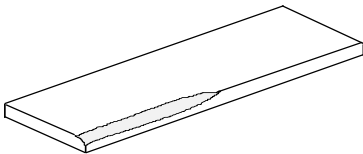
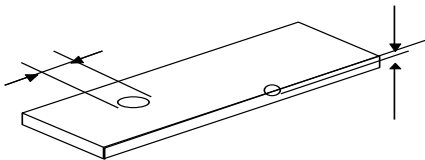
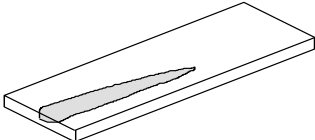
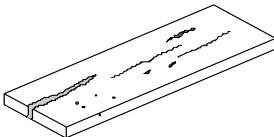


Date: 11.06.2020	AB
Main profiles	<b>Interior cladding and flooring</b>
Slash (spike, splay) knots	No restrictions.
Sound (incl. black) knots	Knots permitted, max. size 1/3 of the board width.
Unsound rotten knots	Not permitted on the visible side.
Bark-ringed knots	Closed knot is permitted but not over 1/3 of the material width.
Loose knots or knotholes	Not permitted on the visible side. Permitted on the edge provided no visible through hole shall remain after joining the tongue and groove. Knot defects not running through are permitted.
Max. permitted knots per meter	No restrictions.
Checks	Permitted in max. 10% of the length, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted.
End splits	Max. permitted length is the board width, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Not permitted.
Resin pockets	Max. length 1/3 from board width, max. total length volume 200 mm, with the max. width not over 1 mm. Length less than 10 mm not considered.
Bark pocket, scar	Not permitted.
Compression wood	Compression wood max. 20% of the volume.
Fungus infection (mould, blue stain, rot)	Not permitted.
Insect damage	Not permitted.
Moisture content	16 ± 2%. Special dry floor board 10 ± 2 %.
Surface quality	Max. permitted length of hit & miss surface on visible side is the board width from the board ends.
Tolerance	Length: ± 10 mm, end matched boards ± 50 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	<b>All the conditions are valid unless agreed otherwise. Max 5% deviation in quality grading allowed from total volume.</b>

Twist		8 mm per worst 2 m, provided usage of the material is not restricted.
Bow		15 mm per worst 2 m, provided usage of the material is not restricted.
Edge bow (crook)		6 mm per worst 2 m, provided usage of the material is not restricted.
Wane		Not permitted.
Knots		See the previous page.
Discoloration (rot, fungus, blue stain)		Rot, blue stain and fungus not permitted.
Checks and end shakes		Max. length of end shakes 10% of the length on the usable side, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted. Max. permitted length of end shakes is the board width, also through shakes.