
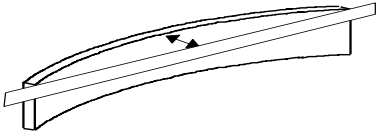
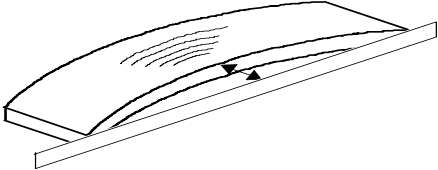
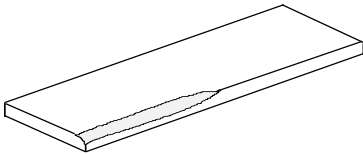
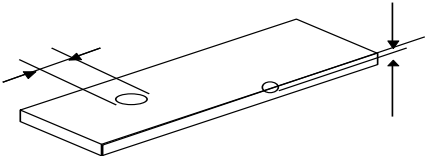
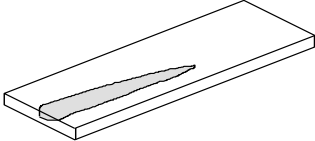
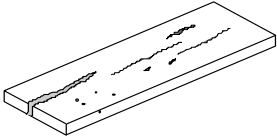




| Date: 15.06.2022 | AB |
|---|---|
| Main profiles | Interior cladding and flooring |
| Slash (spike, splay) knots | No restrictions. |
| Sound (incl. black) knots | Knots permitted, max. size 1/3 of the board width. |
| Unsound rotten knots | Not permitted on the visible side. |
| Bark-ringed knots | Closed knot is permitted but not over 1/3 of the material width. |
| Loose knots or knotholes | Not permitted on the visible side. Permitted on the edge provided no visible through hole shall remain after joining the tongue and groove. Knot defects not running through are permitted. |
| Max. permitted knots per meter | No restrictions. |
| Checks | Permitted in max. 10% of the length, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted. |
| End splits | Max. permitted length is the board width, also through shakes. |
| Ring shakes | Not permitted. |
| Wane and mechanical damages | Not permitted. |
| Resin pockets | Max. length 1/3 from board width, max. total length volume 200 mm, with the max. width not over 1 mm. Length less than 10 mm not considered. |
| Bark pocket, scar | Not permitted. |
| Compression wood | Compression wood max. 20% of the volume. |
| Fungus infection (mould, blue stain, rot) | Not permitted. |
| Insect damage | Not permitted. |
| Moisture content | 16 ± 2%. Special dry floor board 10 ± 2 %. |
| Surface quality | Max. permitted length of hit & miss surface on visible side is the board width from the board ends. |
| Tolerance | Length: ± 10 mm, end matched boards ± 50 mm Thickness: ± 0,5 mm Width: ± 0,5 mm |
| | All the conditions are valid unless agreed otherwise. Max 5% deviation in quality grading allowed from total volume. |

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| <p>Twist</p>  | <p>8 mm per worst 2 m, provided usage of the material is not restricted.</p> |
| <p>Bow</p>  | <p>15 mm per worst 2 m, provided usage of the material is not restricted.</p> |
| <p>Edge bow (crook)</p>  | <p>6 mm per worst 2 m, provided usage of the material is not restricted.</p> |
| <p>Wane</p>  | <p>Not permitted.</p> |
| <p>Knots</p>  | <p>See the previous page.</p> |
| <p>Discoloration (rot, fungus, blue stain)</p>  | <p>Rot, blue stain and fungus not permitted.</p> |
| <p>Checks and end shakes</p>  | <p>Max. length of end shakes 10% of the length on the usable side, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted. Max. permitted length of end shakes is the board width, also through shakes.</p> |